



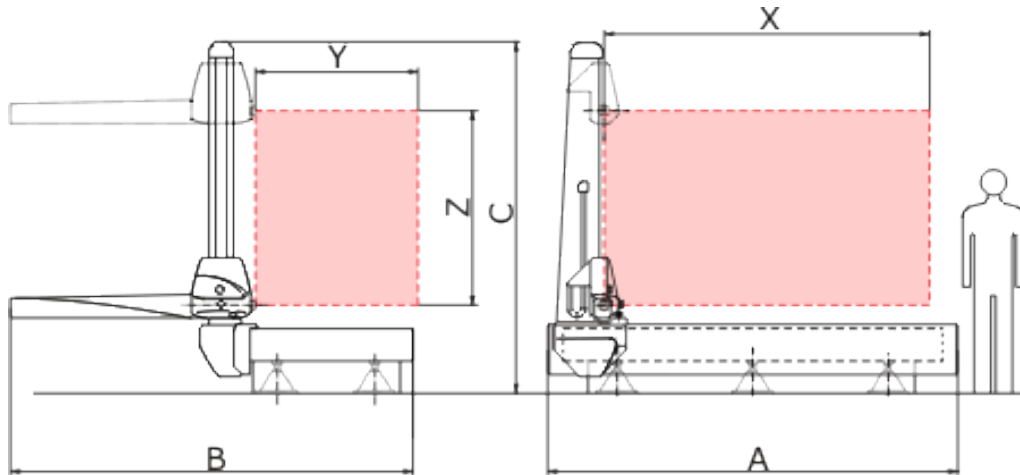
Coord3 DCC CMM

Model : SWAN-L

The SWAN-L by Coord3 is a cost effective, horizontal arm CMM that works well for larger inspection items. This machine is capable of measuring prismatic elements, surface verifications, and marking out of models, castings or sheets. Dual Arm configurations are also available.

- | | | |
|----|--------------|-------------------------------|
| 1. | Style : | DCC |
| 2. | Probe : | PH10 |
| 3. | Controller : | Renishaw UCC2 or Deva 004 PCI |
| 4. | Software : | CAPPS-DMIS |
| 5. | Frame Type : | Horizontal Arm |
| 6. | Resolution : | 10.0 um |

Machine Dimensions



Model	Strokes [mm]			Overall dimensions [mm]		
	X	Y	Z	A	B	C
min: 20-10-12	2000	1000	1200	2780	2710	2655
max: 60-15-20	6000	1500	2000	6780	3710	3455



Technical Specifications

STRUCTURE

Coordinate Measuring Machine, CNC type, with horizontal arm structure on granite table machine base.

Guideways:

X axis: longitudinal guideway fixed to the base, with full covered main structure.

Y/Z axis: micromachined anodized light alloy extrusion, with flexible guide covers

Drive Method:

X axis: zero hysteresis friction drive, rack & pinion

Y axis: zero hysteresis friction drive

Z axis: zero hysteresis friction drive

Sliding System:

Air bearings on all axes

Motion Control:

DC servomotor on all axes

Thermal Compensation:

Multi-sensors temperature compensation system for part and scale. (by request)

Measuring System:

PROBING SYSTEM

Manual Probe Head:

MIH, MH20, MH20i, RTP20

Motorized Probe Head:

PH10T, PH10M, PH10MQ

Point-to-Point Trigger Probe:

TP2, TP20, TP200

Analog Contact Probe:

SP25

Laser Probe:

Metris LC/XC series (qualification sphere included)

Stylus and Probe Changer:

Fully automated stylus and probe changers

CONTROL UNIT

Terminal Unit is used by the operator to manually control the motorized measuring machine (ArKey)
The controller feature the continuous interpolation of axes motion for cycle time optimization

Optional

-Index/continuous Rotary Table

ENVIRONMENT

Temperature Range for Metrological Specification:

Max. gradient per hour: 0.5 *C/h

Max. gradient per day: 2.0 *C/24h

Max. gradient in space: 0.5 *C/m

Acceptable Vibrations:

(vibration acceleration between peaks)

30mm/s from 1 to 10 Hz

15mm/s from 10 to 20 Hz

50mm/s from 20 to 100 Hz

AIR SUPPLY

Air Consumption:

100 NI/min

Minimum Air Supply:

5 Bar (71psi)

POWER SUPPLY

Power Supply Voltage:

230 V +/- 10%; 50 Hz +/- 2% (single phase)

Maximum Power Consumption:

10A 1200 W

OPTIONS

Passive vibration insulating system

Active vibration insulation system (AVM)

Multi-wire cable

Available both in single and dual arm versions

PC & Printer

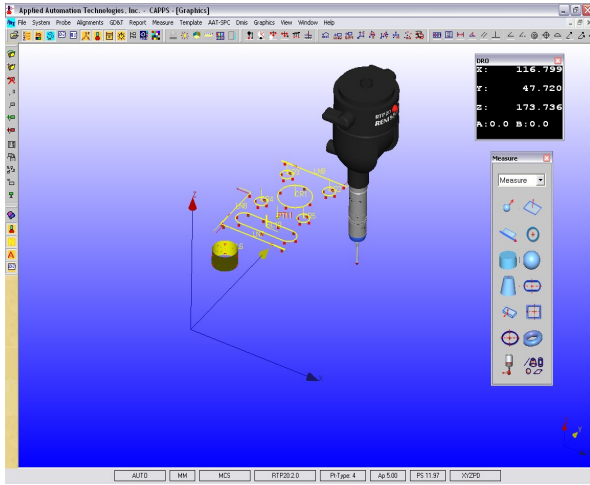
Training

Installation

WARRANTY

12 months from the date of acceptance test or a maximum of 15 months from date of shipment

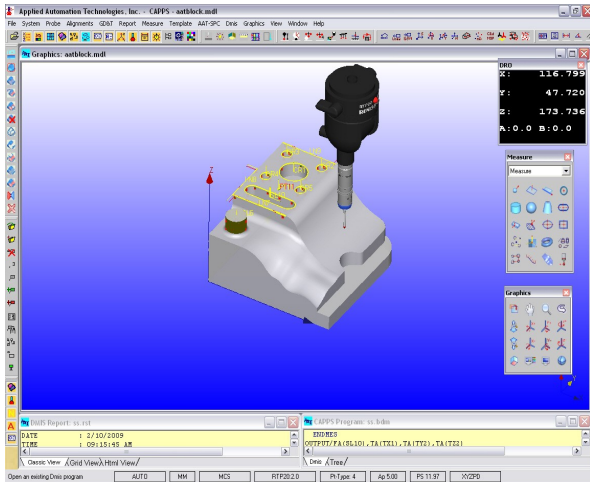
CAPPS Powerfully Simple



Capps Powerfully Simple is the least expensive measurement software with complete geometrical measuring capabilities.

- Complete measurement and GD&T
- Complete construction Methods
- Easy alignment and calibration
- Easy to learn 3D graphics menus and toolbars
- Measurements displayed in 3D
- Easy CAD like 3D graphics with user interaction
- Flexible reporting options with spread sheet like editing
- Scalable digital readout
- DMIS input/output options
- Easy upgrade to Basic Plus or Advanced

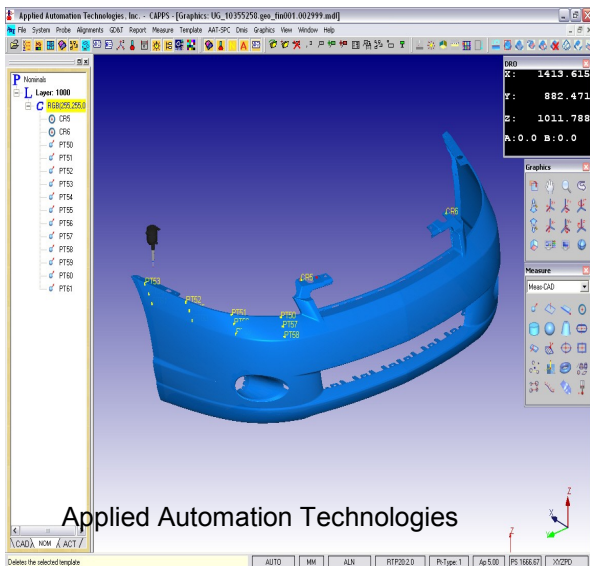
CAPPS Basic Plus



Capps Basic Plus is a complete measurement software with CAD capability for geometrical features.

- Native DMIS programming
- Automatic Probe Calibrations
- MGP CAD alignment macros
- Import and display CAD models with wireframe elements
- Extraction of Nominals from wireframe or create from blue prints
- Adaptive curve scanning
- Reverse engineering to CAD
- Easy upgrade to CAPPS-DMIS Advanced

CAPPS Advanced



Capps Advanced is a CAD based metrology software with easy to use graphics. Complete control over mathematical model, easy and precise alignment methods, automatic feature measurements and geometry recognition. Parts can be measured with or without CAD models automatically creating DMIS programs. Features of our Advanced level software include:

- CAD master model at the CMM
- Automatic collision avoidance
- Auto Probe Calibration
- Advanced CAD operations for surface and curve manipulation
- Automatic probe path generation routines for all geometric and